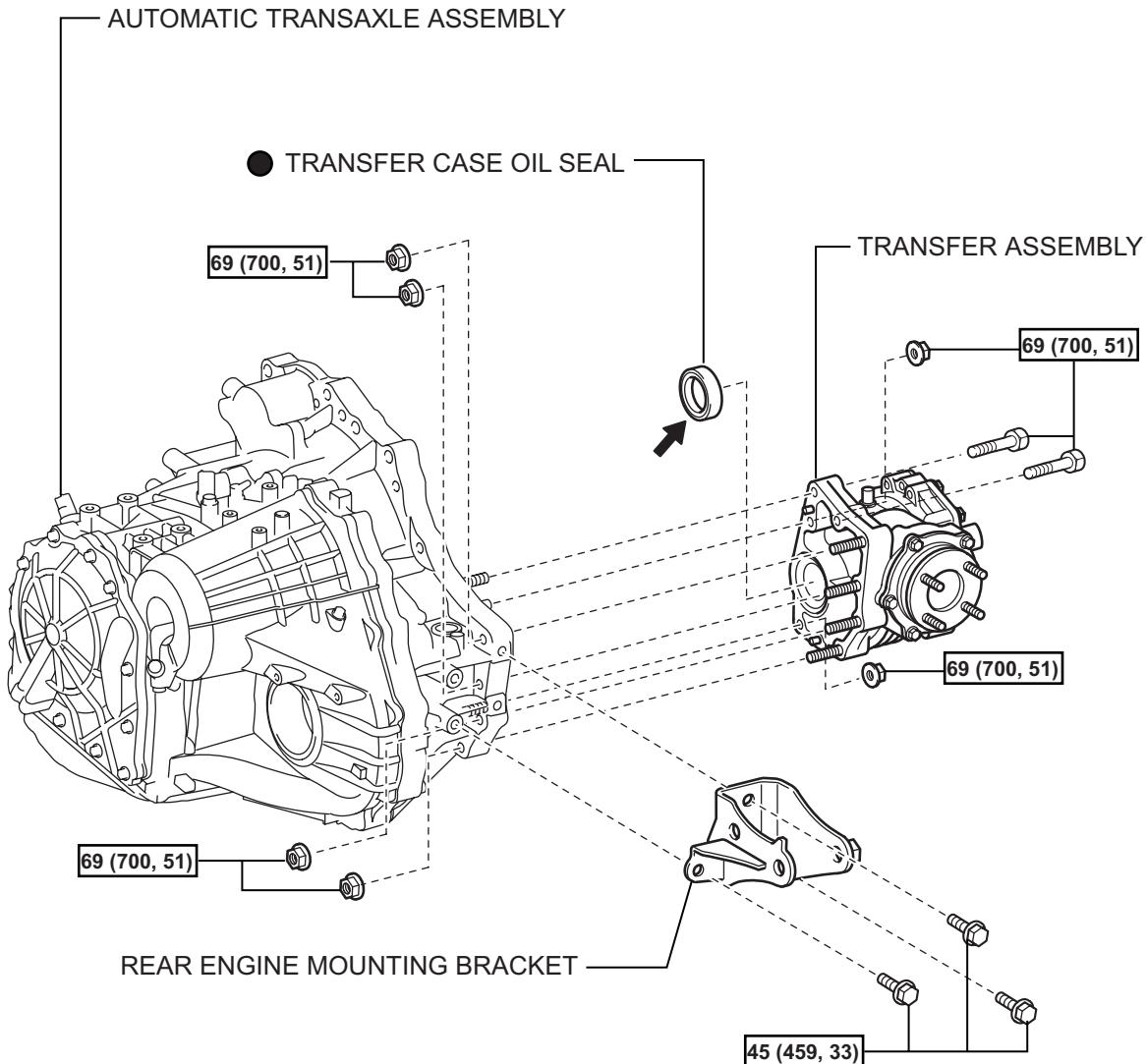


TRANSFER CASE OIL SEAL (for LH Side)

COMPONENTS



N*m (kgf*cm, ft.*lbf) : Specified torque

● Non-reusable part

← Apply MP grease

REPLACEMENT

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to prevent airbag and seat belt pretensioner activation.

2. DRAIN AUTOMATIC TRANSAXLE FLUID

- Remove the drain plug and gasket, and drain ATF.
- Install a new gasket and drain plug.

Torque: 47 N*m (479 kgf*cm, 35 ft.*lbf)

3. DRAIN TRANSAXLE OIL

- Remove the filler plug and gasket.
- Remove the drain plug and gasket, and drain the oil.
- Install a new gasket and the drain plug.

Torque: 39 N*m (398 kgf*cm, 28 ft.*lbf)

4. DRAIN TRANSFER OIL

- Remove the drain plug and gasket, and drain the oil.
- Install a new gasket and drain plug.

Torque: 39 N*m (398 kgf*cm, 28 ft.*lbf)

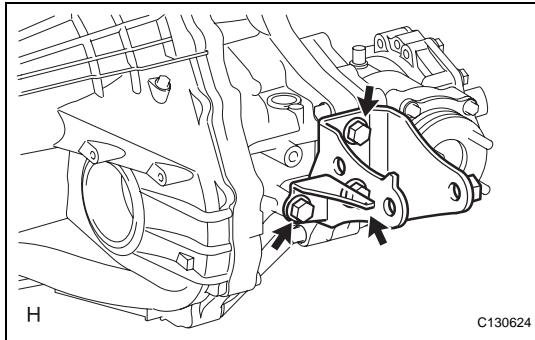
5. REMOVE PROPELLER WITH CENTER BEARING SHAFT ASSEMBLY (See page [PR-3](#))

6. REMOVE REAR ENGINE MOUNTING BRACKET

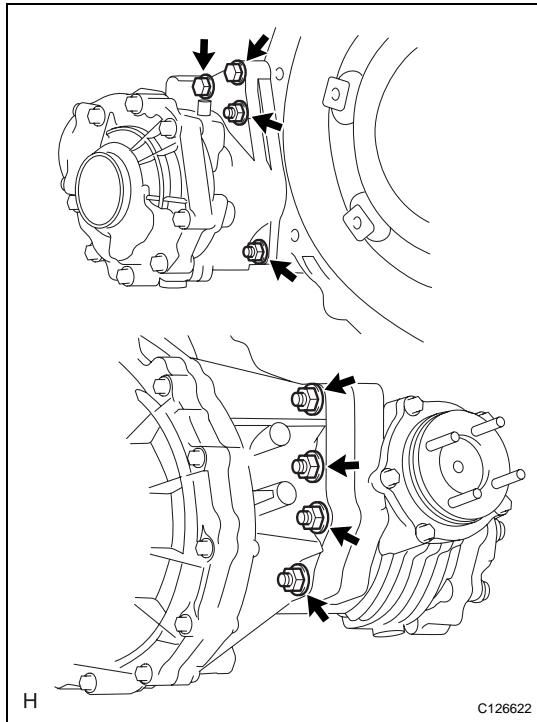
- Remove the 3 bolts and mounting bracket.

7. REMOVE AUTOMATIC TRANSAXLE ASSEMBLY

- Remove the automatic transaxle (see page [EM-98](#)).

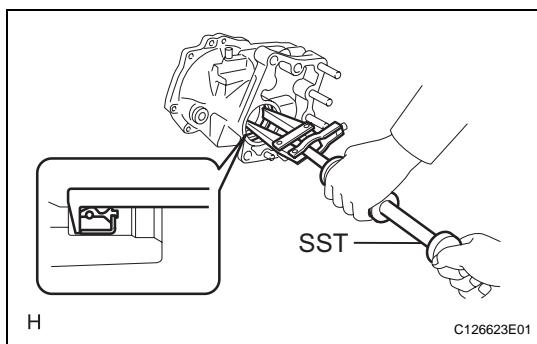


TF



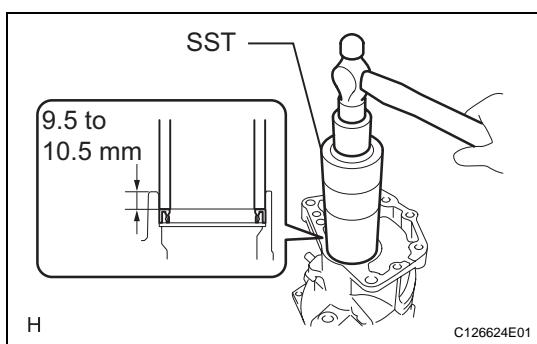
8. REMOVE TRANSFER ASSEMBLY

- Remove the 2 bolts, 6 nuts and transfer from the manual transaxle.



9. REMOVE TRANSFER CASE OIL SEAL

- Using SST, tap out the transfer case oil seal.
SST 09308-00010



10. INSTALL TRANSFER CASE OIL SEAL

- Coat a new oil seal lip with MP grease.
- Using SST and a hammer, tap in the transfer case oil seal.

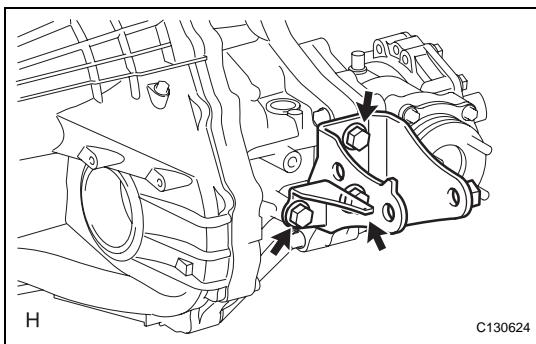
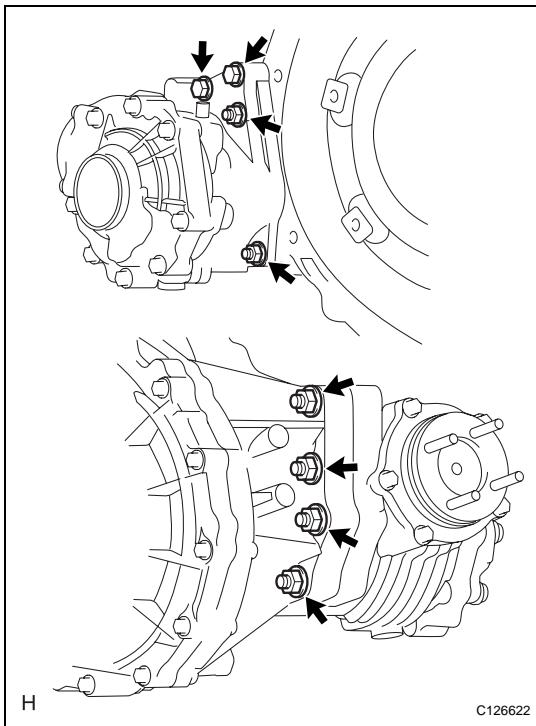
SST 09316-60011 (09316-00011)

Standard depth:

9.5 to 10.5 mm (0.37 to 0.41 in.)

NOTICE:

Do not damage the oil seal lip.

**11. INSTALL TRANSFER ASSEMBLY**

- (a) Install the transfer with the 6 nuts and 2 bolts.
Torque: 69 N*m (700 kgf*cm, 51 ft.*lbf)

12. INSTALL AUTOMATIC TRANSAXLE ASSEMBLY

- (a) Install automatic transaxle (see page [EM-105](#)).

TF

13. INSTALL REAR ENGINE MOUNTING BRACKET

- (a) Install the mounting bracket with the 3 bolts.
Torque: 45 N*m (459 kgf*cm, 33 ft.*lbf)

14. INSTALL PROPELLER WITH CENTER BEARING SHAFT ASSEMBLY (See page [PR-5](#))**15. ADD AUTOMATIC TRANSAXLE FLUID****16. INSPECT AUTOMATIC TRANSAXLE FLUID (See page [AX-102](#))****17. ADD TRANSFER OIL****18. INSPECT TRANSFER OIL (See page [TF-45](#))****19. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL****20. INSPECT SRS WARNING LIGHT**

- (a) Check the SRS warning light (see page [RS-37](#)).